

TANAKA 3051 GE Serisi Kesim Tablosu

Kalınlık (mm)	Uç No	Hız (mm/dak)	Basınç (bar)		Sarf (litre/saat)		
			O ₂	LPG	O ₂ tav	O ₂ kes	LPG
3	(00)	700	2.0	0.1	650	1,100	300
6	0	600	3.0	0.1	1,100	1,100	300
9	1	550	3.5	0.1	2,000	1,100	300
12	1	500	3.5	0.1	2,000	1,100	300
19	2	500	3.5	0.1	3,300	1,300	350
25	2	450	3.5	0.1	3,300	1,300	350
30	3	430	3.5	0.1	5,100	1,300	350
40	3	350	3.5	0.1	5,100	1,300	350
60	4	280	4.5	0.15	8,500	1,500	400
80	4	200	4.5	0.15	8,500	1,500	400
100	5	200	5.0	0.15	12,500	1,500	400
150	6	150	5.5	0.2	16,500	1,850	500
200	6	100	5.5	0.2	16,500	1,850	500
250	7	80	5.5	0.3	23,500	3,000	800
300	8	70	5.5	0.4	23,500	3,350	900
350	9	45	6.0	0.5	36,000	3,600	980

